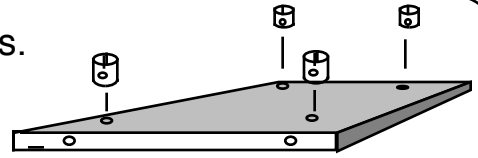


PARTS

2 - Sides	1 - Hex Key (for bolt installation)
1 - Top	1 - Metal Base w/ Casters &
5 - Braces	4 - mounting bolts (not shown)
20 - Fastening Bolts & Barrel nuts	

STEP 1: Insert Barrel Nuts into top, bottom & braces. Make sure the slot is running parallel to bolt hole and the threaded hole is aligned with the bolt hole.



STEP 2 Lay one of the sides down on a soft & flat surface and let one end hang over the side. "Size up" the braces & other pieces to their respective holes in the side (note; all holes & inserts are spaced differently in each piece to avoid misassembly)

STEP 3 Position the TOP and its brace on SIDE & insert the screws in from underneath. Repeat procedure with BOTTOM and all other braces. Make sure all screws are "started" in the barrel nuts and tighten by hand only.

STEP 4 Install other rack side by setting it down onto the previously assembled pieces. Install remaining bolts. Once ALL the bolts are "started", tighten by using the supplied hex wrench.

STEP 5 Once rack is assembled, set it on the metal base (long legs facing forward) and align the four bolt holes and install mounting hardware (bolts through top, nuts on bottom.)

