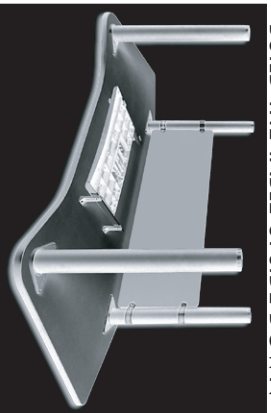


Tools required: Phillips head screwdriver & assistant



STEP 1

BUILD THE TABLE UPSIDE DOWN



Start by flipping the table over and installing the leg mounting **FLANGES** first. Align the flanges with pilot holes & install screws. Twist **LEGS** onto **FLANGES**. See the diagram in the box containing the legs.



Next assemble the vanity panel by mounting the 4 **CLAMPS** very loosely onto each corner of the valance.



Lower the panel down between the legs, sliding the clamps over each leg. Once all 4 clamps & valance reach the underside of the tabletop, firmly secure all of them.

DO NOT TIGHTEN ALL NUTS & BOLTS COMPLETELY UNTIL ALL & CLAMPS & VALANCE HAVE BEEN SET IN PLACE.

STEP 2

ASSEMBLE THE KEYBOARD DRAWER

Start by mounting the **SLIDERS** to the **DRAWER** then mount the **BRACKET**s to the **SLIDERS**. See the diagram in the box containing the keyboard shelf.

Next install the keyboard drawer assembly to the table top (which should still be upside down).



With the help of an assistant, turn the table right side up, taking care not to damage the keyboard drawer.

Install the barrel nuts into the holes on the side of the pillars. Make sure to align the slot in the same direction as the bolt hole.

Then install the rack rail onto the pillar sides using the short black screws.



STEP 3

INSTALL THE MONITOR SHELF

Next place each of the **SHELF PILLARS** over the holes towards the rear of the table and insert the mountingbolts from underneath.

As Always, **DO NOT FULLY TIGHTEN BOLTS UNTIL ALL ARE ALIGNED AND "STARTED" IN THEIR THREADS.**

Repeat this step with the front pillars (with rack rail).



Now it's time to install the **MONITOR SHELF**.

Position the **SHELF** over **PILLARS** to align holes. Install bolts through the top and tighten until bolt heads just about touch the shelf.

All components should now be in place

PLEASE READ

We highly recommend mounting a blank rack panel or small rack unit onto the rack rail prior to final tightening of the front pillars to ensure proper alignment of the rack rail.