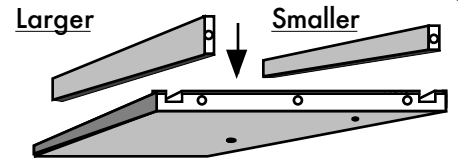


PARTS LIST

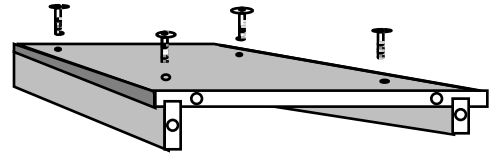
- 2 - Sides
- 1 - Bottom (w /2 slots for brace)
- 1 - Upper Front brace-both edges rounded
- 1 - Lower Front brace-small
- 1 - Lower Rear brace-large

- 2 - Braces for upper rear brace assembly
- 1 - Hex Wrench (for mounting bolts)
- 4 - Casters (with 4 screws)
- 24- Fastening Bolts & Barrel Nuts
- * Phillips- head screwdriver needed for caster installation

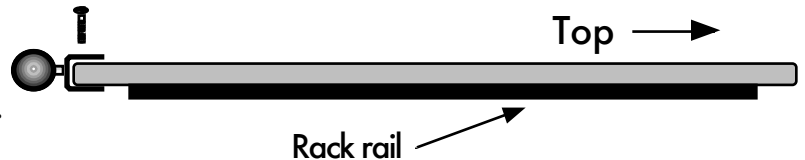
STEP 1 : Place Bottom with slots facing up. Install braces into slots. Set braces so they are flush with edges. Note -end w/ smaller brace becomes the Front.



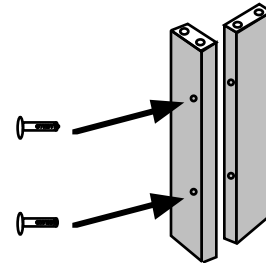
STEP 2 : Turn over and insert 4 bolts through the holes into threaded inserts of braces. Make sure bolts are "started" in threads before tightening.



STEP 3: Align casters over smaller holes at bottom of rack Sides. Install wheels to each side using small Phillips head screws.

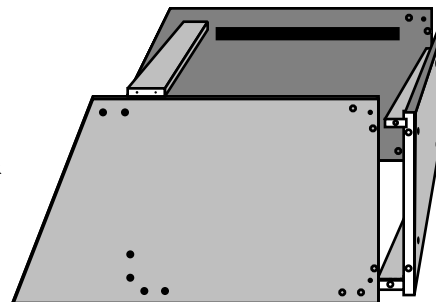


STEP 4: Stand the 2 pieces for upper rear braces on end and insert 2 bolts through holes into inserts and secure with hex wrench. Now the pieces are ready to put together as a rack.



STEP 5: Place either Side upright (with rail facing up & in) and position rack bottom against side. Insert bolts through holes into inserts and "snug down". Repeat procedure to attach Upper Front Brace to Side & Bottom assembly. Repeat this procedure with the remaining Side.

(Shown w/o casters)



STEP 6 : The last step is to install the Upper Rear Brace. Gently flip the rack on it's front. Lower the brace in between the sides and align holes. Install the bolts. Go back and check tightness of all bolts **DO NOT OVER TIGHTEN**. You should now be finished. Congratulations! Enjoy your rack.

